





## **NEELIKON FOOD DYES AND CHEMICALS LTD.**

An ISO 9001, FSSC 22000 & GMP Certified Company

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Due Date of Rev.: 14/04/2025

Dept. : Quality Control Title : Finished Product Specification Doc. No.: NFDCL/SPC/QC/BC-340

PRODUCT SPECIFICATION PRODUCT NO. : 087P1700

PRODUCT: YELLOW IRON OXIDE / LAVANYA SOORAJ

 EMPIRICAL FORMULA
 : FeO (OH).xH2O
 CAS NO
 : 51274-00-1

 EC STATUS
 : E 172
 EINECS NO
 : 257-098-5

 C.I. NO
 : 77492
 INCI NO
 : CI 77492

C.I. NAME : PIGMENT YELLOW 42 AND 43

**DESCRIPTION** 

PHYSICAL APPEARANCE : YELLOW POWDER HUE IN WATER : INSOULBLE IN WATER

WAVELENGTH OF MAX ABSORBANCE : N/A
ABSORPTIVITY g.cm / 100ml : N/A

**SOLUBILITY** : INSOLUBLE IN WATER AND IN ORGANIC SOLVENTS.

DISSOLVE IN HCL UPON WARMING. A SMALL OF AMOUNT

OF RESIDUE USUALLY REMAINING

## **SPECIFICATION**

SR.	TEST		LIMIT	SPECIFICATION	
NO.					
1.	IDENTIFICATION			CONFIRM TO USP MONOGRAPH	
2.	SOLUBILITY			INSOLUBLE IN WATER AND IN ORGANIC	
				SOLVENTS. SOLUBLE IN CONCENTRATED	
				MINERAL ACIDS	
3.	ASSAY CONTENT (AS Fe)	% W/W	MINIMUM	60.00	
4.	ASSAY CONTENT (AS Fe <sub>2</sub> O <sub>3</sub> CALCULATED ON IGNITED BASIS)	% W/W	MINIMUM	97 TO 100.50	
5.	WATER SOLUBLE SUBSTANCES	% W/W	MAXIMUM	01.00	
6.	ACID INSOLUBLE SUBSTANCES	% W/W	MAXIMUM	00.30	
7.	LOSS ON IGNITION	% W/W	MAXIMUM	13.00	
8.	pH of 2% SUSPENSION			5 – 7.5	
9.	ORGANIC COLORS AND LAKES			NO PEAK, ABOVE THE NOISE LEVEL, WITH A	
				SLOPE GREATER THAN +0.001 ABSORBANCE UNIT	
				PER NM SHOULD BE FOUND.	
10.	ARSENIC	MG/KG	MAXIMUM	03.00	
11.	CADMIUM	MG/KG	MAXIMUM	01.00	
12.	CHROMIUM	MG/KG	MAXIMUM	100.0	
13.	COPPER	MG/KG	MAXIMUM	50.00	
14.	LEAD	MG/KG	MAXIMUM	05.00	
15.	MERCURY	MG/KG	MAXIMUM	01.00	
16.	NICKEL	MG/KG	MAXIMUM	200.0	
17.	ZINC	MG/KG	MAXIMUM	100.0	
18.	ANTIMONY	MG/KG	MAXIMUM	05.00	
19.	SELENIUM	MG/KG	MAXIMUM	01.00	

THIS MATERIAL CONFORMS TO THE JECFA, CFR (TITLE 21, PART- 73), EU NO. 231/2012, EC 1223/2009, CHINESE, FSSAI, IS 4707 & USP REGULATIONS.

**SHELF LIFE** : 8 YEARS

STORAGE CONDITION: "STORE IN AN AMBIENT TEMPERATURE & DRY PLACE"

One World One Quality - products are High Purity Colours with low impurities which will meet appropriate legislation of JECFA, USA, Europe, Japan, China and India where applicable. Neelikon realizes that it is serving an ever - changing marketplace, therefore legislation and new development may cause the information contained herein to require updating. We therefore request clients to re-check with their appropriate legislative authorities before using any of our products in their intended application, or you may write to us at our technical service department at Mumbai - India.

Prepared By	Approved By	Issued By	Status
Q.C. Head	QA & QC Head	Management Representative	