







TECHNICAL DATA SHEET

Identification:

a) Product name	: D & C Orange 4 / Lavanya Golden Carpet			
b) Available Form	: Powder			
c) Synonyms	: Orange II			
d) Chemical Name	: Sodium 4-[(2-hydroxy-1-naphthyl)azo]benzenesulphonate			
e) Color Index No.	: 15510			
f) Color Index Name	: Acid Orange 7			
g) E No.	: Not applicable			
h) CAS No.	: 633-96-5			
i) EINES No.	: 211-199-0			
j) INCI Name	: CI 15510			
k) Country of Origin	: India			
I) Origin	: Synthetic			
m) Wavelength of Max Absorbance	: 484 ± 4 nm			
n) Absorptivity g.cm / 100 ml	: 653			
o) Chemical Structure	NaO_3S O $N=N$ O			
p) Chemical Formula	: C16H12N2O4S.Na			
q) Molecular Weight	: 351.34 g/mole			
r) Typical Hue				

Compositions:

Component	CAS Number	% W/W Content
D & C Orange 4	633-96-5	87.00, minimum
Water in the form of Moisture	7732-18-5	07.00, maximum
Sodium Chloride	7647-14-5	05.00, maximum
Sodium Sulphate	7757-82-6	01.00, maximum

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Regulations:

This colorant meets specification of:

- a) CFR Code of Federal Regulations Title 21, Part-74.
- b) Indian Standard [IS 4707] for cosmetic products.
- c) European Cosmetic Directive (EC) No 1223/2009 of the council of 30 November 2009.
- d) Japanese regulations.
- e) Chinese Standards for Cosmetic Products.

Properties:

Physical Appearance	pH of 1%	Solution Tone	Bulk Density	Particle Size
	Solution		[G/CC]	(Micron)
Orange Red Powder	6-8	Reddish Yellow	0.40 to 0.60	100 – 60

Solubility:

Water	Ethanol	Ethanol	Methanol	Ethyl	Acetone	IPA	N-Butyl Acetate
	(100%)	(25%)		Acetate		(Isopropanol)	
10.5%	< 0.10%	6.0%	0.80%	Insoluble	< 0.10%	<0.1%	Insoluble

Glycerol	Propylene Glycol	Vegetable Oil	Light Liquid Paraffin Oil (LLP)	Sorbitol	Iso Propyl Maristate (IPM)	Silicon Oil
2.0%	8.0%	Insoluble	Insoluble	1.0%	Insoluble	Insoluble

<u>Stability:</u>

a) pH	: Stable at pH- 2 to 10		
b) Heat	: Color is stable up to 250°C		
c) Light Fastness	: 4		

Note:- Light fastness is measured on the scale of 1 to 8 by considering Excellent= 8, Very Good=7, Good = 6, Moderate = 5, Very Fair = 4, Fair = 3, Poor = 2, Very poor = 1

Applications:

Mainly use in Drugs & Cosmetic products.

Certified for use in by US FDA - Externally applied drugs and cosmetics – consistent with current Good Manufacturing Practice.

Refer product Brochure for more details.

Typical guideline for use:

D & C Orange 4 is Dye & It gives coloration through Solution. For coloration this product, first pre-soluble in any suitable medium (like water, milk or any convenient medium which is compatible to final product). This solution is then used for the coloration of final product.

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Typical Impurity Profile:

Sr.	Test	Unit	Limit	Specification
No.				
1	WATER INSOLUBLE MATTER	% W/W	MAXIMUM	00.20
2	2 – NAPHTHOL	% W/W	MAXIMUM	00.40
3	SULFANILIC ACID	% W/W	MAXIMUM	00.20
4	ARSENIC	MG/KG	MAXIMUM	02.00
5	LEAD	MG/KG	MAXIMUM	10.00
6	MERCURY	MG/KG	MAXIMUM	01.00
7	CADMIUM	MG/KG	MAXIMUM	01.00
8	MICROBIOLOGICAL SPECIFICATION			
а	TOTAL VIABLE BACTERIAL COUNT	CFU/GM	MAXIMUM	500
b	TOTAL FUNGI (YEAST& MOULDS) COUNT	CFU/GM	MAXIMUM	70
С	TEST FOR PRESENCE OF Staphylococcus aureus			Absent / 1 gm
d	TEST FOR PRESENCE OF <i>E.coli</i>			Absent / 1 gm
е	TEST FOR PRESENCE OF Salmonella			Absent / 10 gm
f	TEST FOR PRESENCE OF Pseudomonas aeruginosa			Absent / 1 gm

Typical Packing:

As a standard packaging we fill 25 Kg product in HDPE drum containing food grade LDPE bag as a primary packaging. The bag is seal with red colour one time use plastic bag locking seal. The drum is seal with red colour plastic drum seal.

Apart from that we can pack the product as per customer's requirement.

Storage & Handling:

Product "store at an ambient temperature & dry place" & keep container tightly sealed & closed in condition after using. For more information refer Material safety Data Sheet.

Shelf Life: 8 Years

Certifications:

Declarations:

❖ GMO Free	❖ TSE/BSE Free	Allergen Free	Nitrosamines Free	Suitable for Vegan & Vegetarian
❖ Pesticides Free	Melamine Free	Alcohol Eroo	Irradiation Free	No content of VOC (Volatile
* Pesticides Free	wielamine Free	Alconor Free	* irradiation Free	Organic Compounds)
No Plant Tissue	Paraben Free	Genotoxic Free	Aflatoxin Free	No Preservatives
No Animal Tissue	No CMR	Dioxin Free	Gluten Free	No Residual Solvent
No Additives	No Animal Testir	ng (Cruelty Free)	Latex Free	No technology of Nano Particles

Guarantee:

Neelikon is committed to supply you best quality product, meeting legislative and statutory requirements by adopting good manufacturing practices consistently.

We hope you will be satisfied with our quality and services. We thank you for your valued support.



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ssued on: Nov-2020

Shades depicted are for reference only. Clients are advised to check samples for shade matching.

Neelikon realizes that we are serving an ever-changing marketplace. In this scenario changes in legislation may cause the information contained herein requires updating. We therefore request clients to re-check with their appropriate legislative authorities before using any of our products in their intended application. Although based on our general experience, the information presented herein is believed to be reliable, Neelikon makes no representation or guarantee as to the accuracy, completeness or reliability of the information. Due to various factors that are outside our control, we cannot accept liability from reliance on this information for any circumstances.

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