

**TECHNICAL DATA SHEET**

**Identification:**

a) Product name	: Neelicol Brown HT / Neeligran Brown HT Granular
b) Available Form	: Powder / Granular
c) Synonyms	: Food Brown 3
d) Chemical Name	: Disodium 4,4'-[[2,4-dihydroxy-5-(hydroxymethyl)-1,3- phenylene]bis (azo)]bisanthralene-1-sulphonate
e) Color Index No.	: 20285
f) Color Index Name	: Food Brown 3
g) E No.	: E 155
h) CAS No.	: 4553-89-3
i) EINES No.	: 224-924-0
j) INCI Name	: CI 20285
k) Country of Origin	: India
l) Origin	: Synthetic
m) Wavelength of Max Absorbance	: @ 460 ± 4 nm
n) Absorptivity g.cm / 100 ml	: 403
o) Chemical Structure	
p) Chemical Formula	: C <sub>27</sub> H <sub>20</sub> N <sub>4</sub> O <sub>9</sub> S <sub>2</sub> .2Na
q) Molecular Weight	: 652.56 g/mol
r) Typical Hue	

**Compositions:**

Component	CAS Number	% W/W Content
Brown HT	4553-89-3	70.00, minimum
Water in the form of Moisture	7732-18-5	06.00, maximum
Sodium Chloride	7647-14-5	23.00, maximum
Sodium Sulphate	7757-82-6	01.00, maximum

**AWARDS**

### Regulations:

This colorant meets specification of:

- a) European Food Directive (EU) No 231/2012 of 9 March 2012 for use in Food product.
- b) Joint FAO/WHO Expert Committee on Food Additives (JECFA).

### Properties:

Physical Appearance	pH of 1% Solution	Solution Tone	Bulk Density [G/CC]		Particle Size ( Micron )	
			Powder	Granular	Powder	Granular
Reddish Brown	5 to 6.5	Reddish Brown	0.60 – 0.90	0.60 – 0.95	100 – 60	2057 – 710

### Solubility:

Water	Ethanol (100%)	Ethanol (25%)	Ethyl Acetate	Acetone	IPA ( Isopropanol )	Silicon Oil
10.0%	Insoluble	0.25%	Insoluble	Insoluble	Insoluble	Insoluble

Glycerine	Propylene Glycol	Vegetable Oil	Light Liquid Paraffin Oil (LLP)	Sorbitol	Iso Propyl Myristate ( IPM )
<0.1%	2.50%	Insoluble	Insoluble	0.50%	Insoluble

### Stability :

a) pH	: Stable at pH- 4 to 8
b) Heat	: Color is stable up to 210°C.
c) Light Fastness	: 2

Note:- Light fastness is measured on the scale of 1 to 8 by considering Excellent= 8 , Very Good=7, Good = 6, Moderate = 5, Very Fair = 4, Fair = 3, Poor = 2, Very poor = 1

### Applications :

Mainly use in Food & Drugs products.

Refer product brochure for more details.

### Typical guideline for use :

Brown HT is Dye & It gives coloration through Solution. For coloration this product, first pre-soluble in any suitable medium (like water, milk or any convenient medium which is compatible to final product). This solution is then used for the coloration of final product.

### Typical Impurity Profile:

Sr. No.	Test	Unit	Limit	Specification
1	WATER INSOLUBLE MATTER	% W/W	MAXIMUM	00.20
2	COMBINED ETHER EXTRACT	% W/W	MAXIMUM	00.20
3	SUBSIDIARY DYES	% W/W	MAXIMUM	10.00
4	UNSULPHONATED AROMATIC AMINES	% W/W	MAXIMUM	00.01
5	ORGANIC COMPOUNDS OTHER THAN COLOURING MATTERS	%W/W	MAXIMUM	00.70
6	HEAVY METALS	--	--	--
a	ARSENIC	MG/KG	MAXIMUM	01.00
b	LEAD	MG/KG	MAXIMUM	02.00
c	MERCURY	MG/KG	MAXIMUM	01.00
d	CADMIUM	MG/KG	MAXIMUM	01.00
e	CHROMIUM	MG/KG	MAXIMUM	25.00
f	ZINC	MG/KG	MAXIMUM	25.00
g	COPPER	MG/KG	MAXIMUM	10.00
h	TIN	MG/KG	MAXIMUM	10.00
i	MANGANESE	MG/KG	MAXIMUM	25.00
j	ANTIMONY	MG/KG	MAXIMUM	10.00
k	BARIUM	MG/KG	MAXIMUM	25.00
7	MICROBIOLOGICAL SPECIFICATION	--	--	--
a	TOTAL VIABLE BACTERIAL COUNT	CFU/GM	MAXIMUM	500
b	TOTAL FUNGI (YEAST& MOLDS) COUNT	CFU/GM	MAXIMUM	70
c	TEST FOR PRESENCE OF <i>Staphylococcus aureus</i>	--	--	Absent / 1 gm
d	TEST FOR PRESENCE OF <i>E.coli</i>	--	--	Absent / 1 gm
e	TEST FOR PRESENCE OF <i>Salmonella</i>	--	--	Absent / 10 gm
f	TEST FOR PRESENCE OF <i>Pseudomonas aeruginosa</i>	--	--	Absent / 1 gm

### Typical Packing :

As a standard packaging we fill 25 Kg product in HDPE drum containing food grade LDPE bag as a primary packaging. The bag is seal with red colour one time use plastic bag locking seal. The drum is seal with red colour plastic drum seal. Apart from that we can pack the product as per customer's requirement.

### Storage & Handling:

Product "store at an ambient temperature & dry place" & keep container tightly sealed & closed in condition after using. For more information refer Material Safety Data Sheet.

Shelf Life: 8 Years

### Certifications:

FSSC 22000	ISO 9001	GMP	HALAL – MUI Indonesia	HALAL – JUHF India	Kosher ( Star K )
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**Declarations:**

❖ GMO Free	❖ TSE/BSE Free	❖ Allergen Free	❖ Nitrosamines Free	❖ Suitable for Vegan & Vegetarian
❖ Pesticides Free	❖ Melamine Free	❖ Alcohol Free	❖ Irradiation Free	❖ No content of VOC (Volatile Organic Compounds)
❖ No Plant Tissue	❖ Paraben Free	❖ Genotoxic Free	❖ Aflatoxin Free	❖ No Preservatives
❖ No Animal Tissue	❖ No CMR	❖ Dioxin Free	❖ Gluten Free	❖ No Residual Solvent
❖ No Additives	❖ No Animal Testing ( Cruelty Free )	❖ Latex Free		❖ No technology of Nano Particles

**Guarantee :**

Neelikon is committed to supply you best quality product, meeting legislative and statutory requirements by adopting good manufacturing practices consistently.

We hope you will be satisfied with our quality and services. We thank you for your valued support.

**all COLOUR Pty Ltd supplies**

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US FDA Registration Number: 18913449132

**Quality** ISO 9001  
**Environment** ISO 14001  
**COXES HACCP**  
**Food Safety** ISO 22000

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Issued on: Nov-2020

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