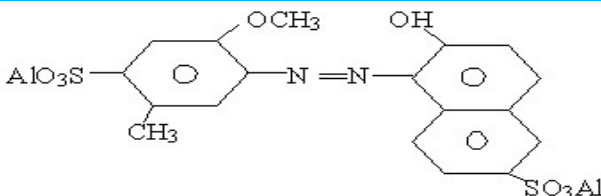


TECHNICAL DATA SHEET

Identification:

a) Product name	: Neelilake Allura Red Lake
b) Available Form	: Powder
c) Synonyms	: Acid Red AC Lake
d) Chemical Name	: Aluminium, 6- hydroxy-5-[(2-methoxy-5-methyl-4-sulfophenyl) azo]-2-naphthalenesulfonic acid complex
e) Color Index No.	: 16035: 1
f) Color Index Name	: Food Red 17 Lake
g) E No.	: E 129
h) CAS No.	: 68583-95-9
i) EINES No.	: 271-524-7
j) INCI Name	: CI 16035: 1
k) Country of Origin	: India
l) Origin	: Synthetic
m) Wavelength of Max Absorbance	: @ 505 ±4 nm
n) Absorptivity g.cm / 100 ml	: 540
o) Chemical Structure	
p) Chemical Formula	: C ₁₈ H ₁₆ AlN ₂ O ₈ S ₂
q) Molecular Weight	: 479.43 g/mole
r) Typical Hue	

Compositions:

Component	CAS Number	Dye Content-08 - 14%	Dye Content-12 - 17%	Dye Content-20 - 28%
Allura Red	25956-17-6	08 - 14% W/W	12 - 17% W/W	20 - 28% W/W
Aluminium Hydroxide	21645 -51-2	67 - 73% W/W	64 - 69% W/W	53 - 61% W/W
Water in the form of Moisture	7732-18-5	17.00% W/W, maximum	17.00% W/W, maximum	17.00% W/W, maximum
Sodium Chloride & Sulphate (As Sodium Salt)	7647-14-5 & 7757-82-6	02.00% W/W, maximum	02.00% W/W, maximum	02.00% W/W, maximum

Compositions:

Component	CAS Number	Dye Content- 28 - 35%	Dye Content- 35 - 40%	Dye Content- 40 - 48%
Allura Red	25956-17-6	28 - 35% W/W	35 - 40% W/W	40 - 48% W/W
Aluminium Hydroxide	21645 -51-2	46 - 53% W/W	41 - 46% W/W	33 - 41% W/W
Water in the form of Moisture	7732-18-5	17.00% W/W, maximum	17.00% W/W, maximum	17.00% W/W, maximum
Sodium Chloride & Sulphate (As Sodium Salt)	7647-14-5 & 7757-82-6	02.00% W/W, maximum	02.00% W/W, maximum	02.00% W/W, maximum

Regulations:

This colorant meets specification of:

- Indian Cosmetic standard IS 4707.
- European Food Directive (EU) No 231/2012 of 9 March 2012 for use in Food product & EC Cosmetic Directive (EC) No 1223/2009 of the council of 30 November 2009.
- Joint FAO/WHO Expert Committee on Food Additives (JECFA).
- Chinese Standards for Food Additive & Cosmetic Products.

Properties:

Physical Appearance	pH of 2% Slurry	Solution Tone	Bulk Density [G/CC]	Particle Size (Micron)
Fine Red Powder	4 – 5.5	Not applicable	0.2 – 0.5	< 7

Solubility:

Water	Ethanol (25%)	Propylene Glycol	Vegetable Oil	Glycerine	Sorbitol
Insoluble	Slightly Soluble	Disperse <0.1%	Slightly Soluble	Disperse <0.1%	Disperse <0.1%

Stability :

a) pH	: Water Insoluble
b) Heat	: Color is stable up to 100°C
c) Light Fastness	: 5

Note:- Stability to light fastness is measured on the scale of 1 to 8 by considering Excellent= 8 , Very Good=7, Good = 6, Moderate = 5, Very Fair = 4, Fair = 3, Poor = 2, Very poor = 1

Applications :

Mainly use in Food, Drugs & Cosmetic products.

Refer product brochure for more details.

Typical guideline for use :

Allura Red Lake is insoluble & in most organic solvents but soluble in Acid & Alkali medium.

It gives coloration through Dispersion. For coloration this product, first pre-disperse in any suitable medium (like propylene glycol, glycerol any convenient medium which is compatible to final product). This dispersion is then used for the coloration of final product.

Typical Impurity Profile:

Sr. No.	Test	Unit	Limit	Specification
1	HCL INSOLUBLE MATTER	%W/W	MAXIMUM	00.50
2	BLEEDING (2 % SLURRY IN DEIONIZED WATER)	%W/W	MAXIMUM	00.10
3	ETHER EXTRACTABLE MATTER	%W/W	MAXIMUM	00.20
4	SUBSIDIARY COLOURS	%W/W	MAXIMUM	03.00
5	UNSULPHONATED AROMATIC AMINES	%W/W	MAXIMUM	00.01
6	6-HYDROXY-2-NAPHTHALENE SULFONIC ACID, SODIUM SALT	%W/W	MAXIMUM	00.30
7	4-AMINO-5 METHOXY-2-METHYLBENZENE SULFONIC ACID.	%W/W	MAXIMUM	00.20
8	6,6-OXYBIS (2-NAPHTHALENE SULFONIC ACID) DISODIUM SALT	%W/W	MAXIMUM	01.00
9	ARSENIC	MG/KG	MAXIMUM	01.00
10	LEAD	MG/KG	MAXIMUM	02.00
11	MERCURY	MG/KG	MAXIMUM	01.00
12	CADMIUM	MG/KG	MAXIMUM	01.00
13	ANTIMONY	MG/KG	MAXIMUM	10.00
14	COPPER	MG/KG	MAXIMUM	25.00
15	CHROMIUM	MG/KG	MAXIMUM	25.00
16	ZINC	MG/KG	MAXIMUM	25.00
17	BARIUM	MG/KG	MAXIMUM	25.00
18	MICROBIOLOGICAL SPECIFICATION	--	--	--
a	TOTAL VIABLE BACTERIAL COUNT	CFU/GM	MAXIMUM	500
b	TOTAL FUNGI (YEAST& MOULDS) COUNT	CFU/GM	MAXIMUM	70
c	TEST FOR PRESENCE OF <i>Staphylococcus aureus</i>	--	--	Absent / 1 gm
d	TEST FOR PRESENCE OF <i>E.coli</i>	--	--	Absent / 1 gm
e	TEST FOR PRESENCE OF <i>Salmonella</i>	--	--	Absent / 10 gm
F	TEST FOR PRESENCE OF <i>Pseudomonas aeruginosa</i>	--	--	Absent / 1 gm

Typical Packing :

As a standard packaging we fill 12.5 Kg product in HDPE drum containing food grade LDPE bag as a primary packaging. The bag is seal with red colour one time use plastic bag locking seal. The drum is seal with red colour plastic drum seal.

Apart from that we can pack the product as per customer's requirement.

Storage & Handling:

Product "Store at an ambient Temperature & dry place" & Keep container tightly sealed & closed in condition after using. For more information refer Material Data Sheet.

Shelf Life: 8 Years

Certifications:

FSSC 22000	ISO 9001	GMP	HALAL – MUI Indonesia	HALAL – JUHF India	Kosher (Star K)
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Declarations:

❖ GMO Free	❖ TSE/BSE Free	❖ Allergen Free	❖ Nitrosamines Free	❖ Suitable for Vegan & Vegetarian
❖ Pesticides Free	❖ Melamine Free	❖ Alcohol Free	❖ Irradiation Free	❖ No content of VOC (Volatile Organic Compounds)
❖ No Plant Tissue	❖ Paraben Free	❖ Genotoxic Free	❖ Aflatoxin Free	❖ No Preservatives
❖ No Animal Tissue	❖ No CMR	❖ Dioxin Free	❖ Gluten Free	❖ No Residual Solvent
❖ No Additives	❖ No Animal Testing (Cruelty Free)	❖ Latex Free	❖ No technology of Nano Particles	

Guarantee :

Neelikon is committed to supply you best quality product, meeting legislative and statutory requirements by adopting good manufacturing practices consistently.

We hope you will be satisfied with our quality and services. We thank you for your valued support.



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